



1.1 Introduction:

This product is used to connect the distribution cable and the incoming cable, is widely applied in communication, network systems, CATV cable TV and so on. It adopts scientifically formulated engineering plastic and be shaped by injection molding, with anti-aging, anti-corrosion, flame retardant, waterproof, anti-vibration and anti-shock effects. Can effectively prevent the optic fibers from the influence of outdoor environment.

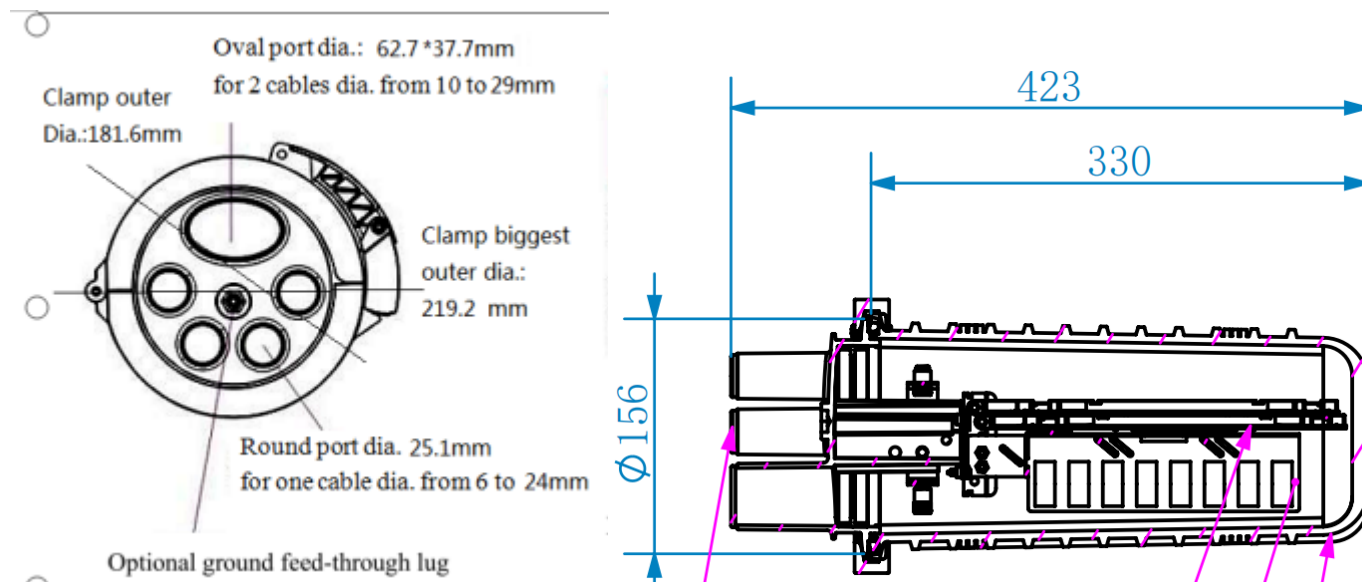
Dome-to-base design; up to 6 pieces splice trays, hinge for access of any splice without disturbing others trays; fast and reliable sealing performance, easy to package multiple times. With lightning protection grounding device, it can be applied in overhead, wall mounting or directly buried.

1.2 Specification:

Model:		CNFOSC-999245-M1AX-SC-xx	
Size (with clamp's biggest outer diam.):	422.3*219.2 mm	Raw material:	Dome, Base: modified PP; clamp: nylon + GF; Tray: ABS; Metal parts: stainless steel
Entry ports number:	1 oval port, 4 round ports	Available cable diam.:	Oval port: available for 2 pcs, 10 ~ 29 mm cables; Round ports: each available for 1pc 6-24 mm cable
Max. tray number:	3 trays	Base sealing method:	Heat-shrink
Tray capacity:	24F	Applications:	Aerial, directly buried, wall/pole mounting
Max. closure splice capacity:	72F	IP grade:	68

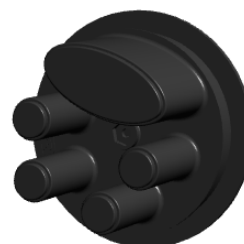


1.3 Outer Structure





1.4 Technical Parameters:

1. Working Temperature: -40 °C ~ +65 °C
2. Atmospheric Pressure: 62 ~ 106 Kpa
3. Axial Tension: > 1000 N/1min
4. Flatten Resistance: 2000 N/100 mm (1min.)
5. Insulation resistance: > 2*10⁴ MΩ
6. Voltage Strength: 15KV (DC)/1 min., no arc over or breakdown
7. Durability: 25 years.



1.5 Main components:

Name	Qty	Picture	Name	Qty	Picture
Dome	1 pc		Tray	Max. 3 pcs (optional)	 RQP-06-24c side splice









CONNEU

Product code: CNFOSC-999245-M1AX-SC-xx
FO Splice Closure M1AX, up to 24xSC adapters

Clamp	1 pc		Valve	1	 (optional)	
Base	1 pc		Modified O-ring	1		
Cable Strengthen member attach plate	1 set		Velcro strip with one X flake	1		
Optic joints protection tube	Max. 72		Ground feed-through lug	1	 (optional)	
Nylon tie & Transparent PE tube	8 pcs/bag		 Each two trays with 1 bag			
Wall mounting kits	(optional)					
Aerial mounting kits	(optional)					
Pole mounting kits	(optional)					
Round port accessories bag	1 bag		Items	Heat-shrink tube	4	
				Abrasive tape	1	
				Aluminium foil	4	
Oval port accessories bag	1 bag		Items	Heat-shrink tube	1	
				Abrasive tape	1	



				Aluminium foil	2		
				Cleaning tissue	1		(optional)
				Desiccant	1		(optional)
				Shield continuity wire	1		(optional)
				AMP clamp	1		(optional)
				Branch off clip	1		

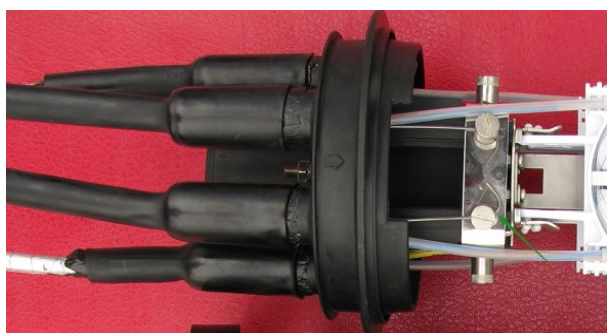
1.6 Installation Guidance



1. Cut the ports need to guide-in cable.



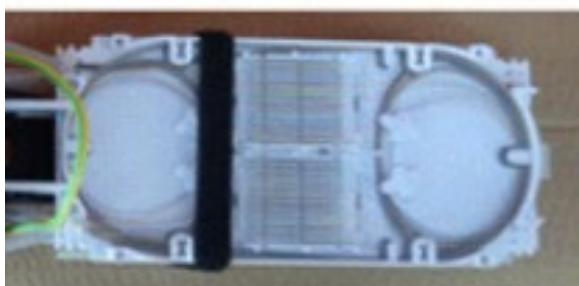
2. Put the cable through the heat-shrink tube.



3. Remove the sheath of the cable and clean it. Cut the strengthen member to 5 cm length. Put it through the attach screws and bend it to fix on the screw. Then tighten the screw.



4. Remove the loose tube of the cable and clean the bare fibers. Put them through the transparent PE tube, using PVC tape to wrap the end of the PE tube and cable.



5. Coiling the optic fibers in the splice trays as above picture from the bottom tray to the top one. Fusion the joints and shrink the protective tubes and fix them in the tray. And put on the tray lid.



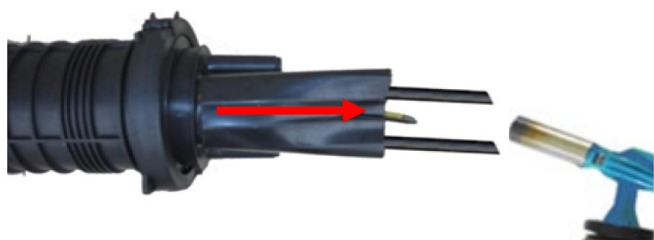
6. Use the Velcro strip to bind the trays.



7. Using abrasive strip to rough the surface of the cable sheath and ports slightly.



8. Clean the cable surface and ports.



9. Move the heat-shrink tube to cover the base port and the cable. Mark the tube end on the cable and stick the aluminum film on it. The blue line of the film shall at the same position of the marked place (edge which close to the blue line shall be in the tube; other side out of the tube.) Using blunt tool to even the film tightly stick to the cable. Heat the tube to shrink to seal from the direction of the red arrow slowly (If to guide 2 cables in the oval port, use branch off clips to separate the cables, heat the branch off clip at meantime to seal the space).



10. Heat the round ports follow the same step as the oval port.



11. Close the closure with the clamp.



12. Choose the suitable mounting kits for different installation environment.