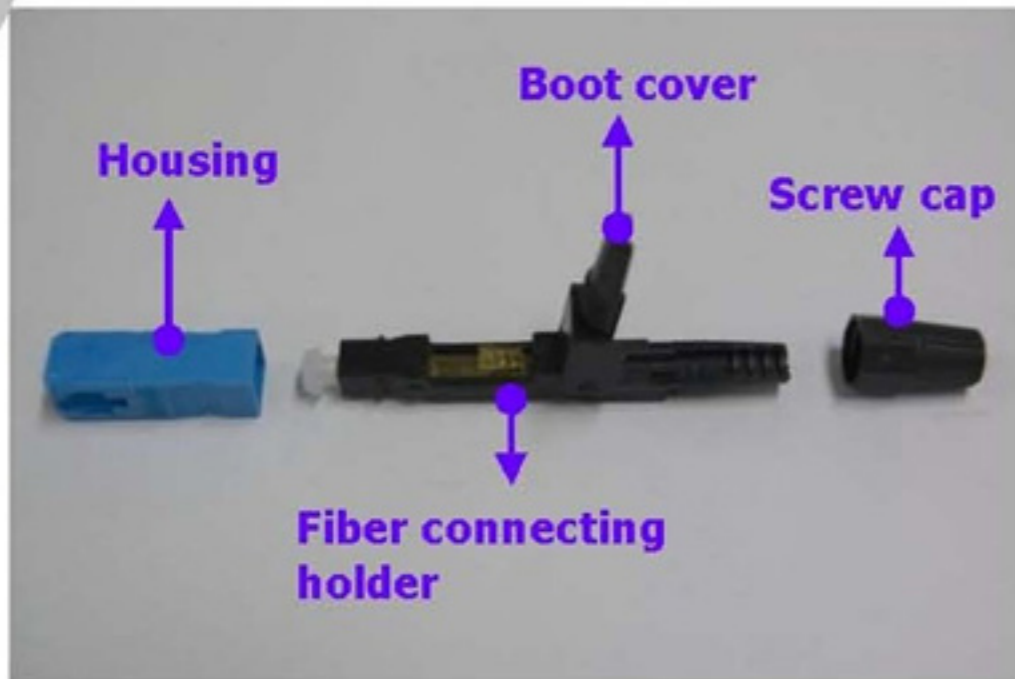


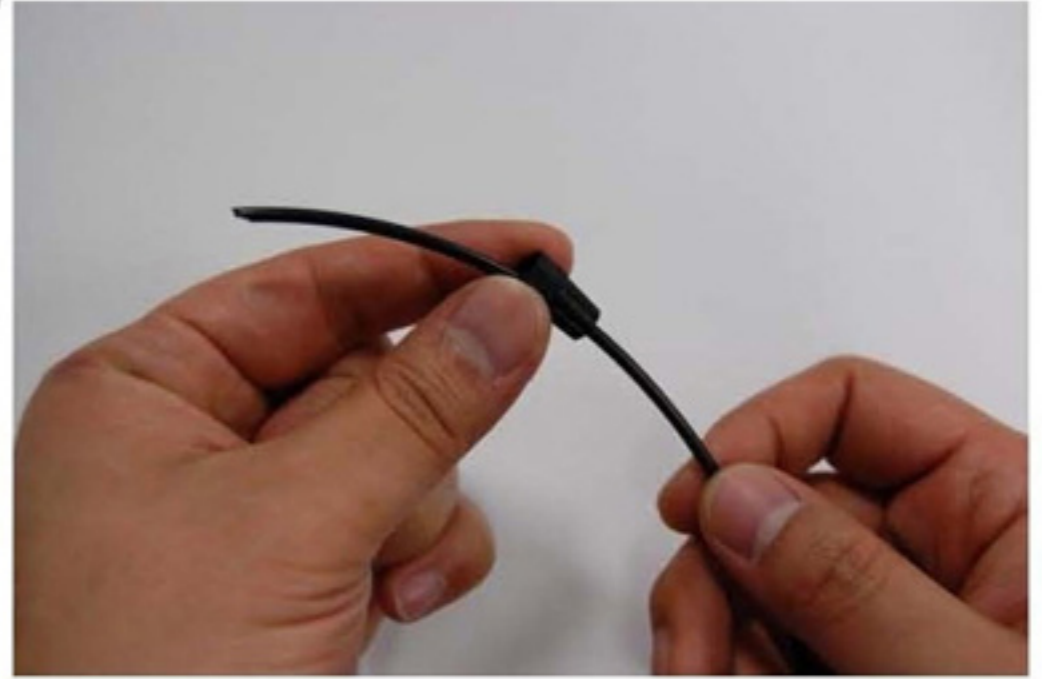
1. Procedure

1



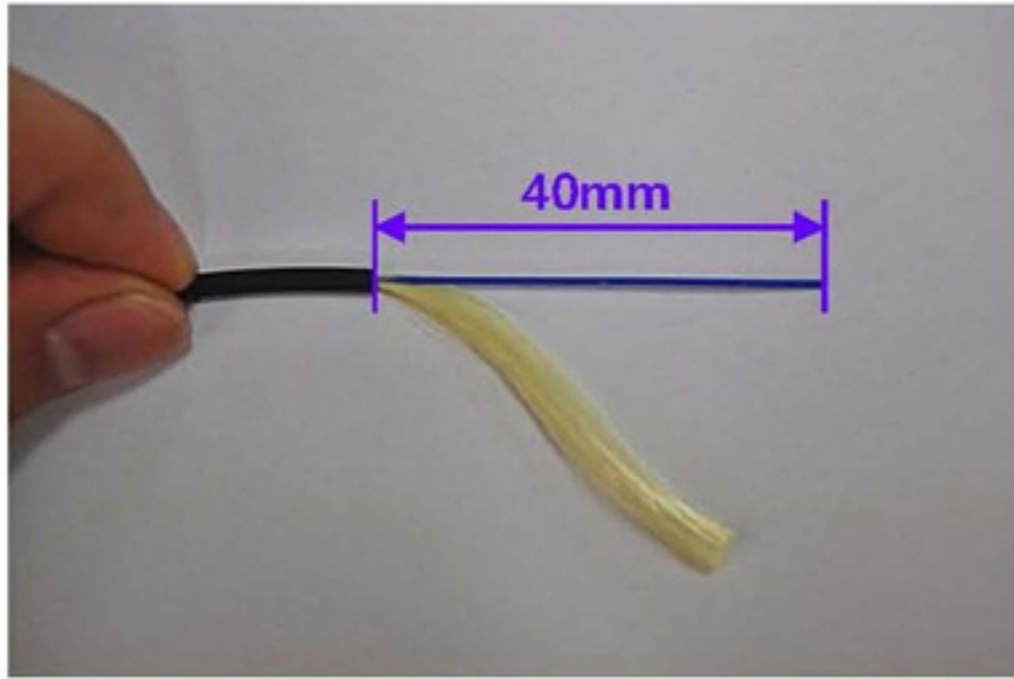
- Arrange for a FAOC to assemble.

2



- Insert screw cap into optical cable.

3



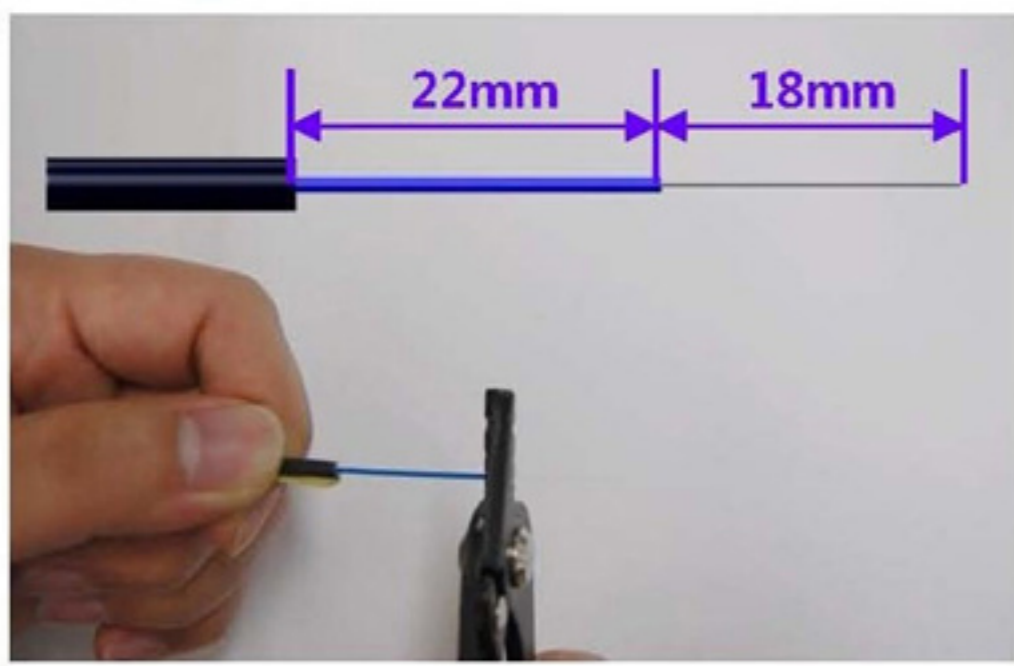
- Strip the coating of optical cable over 40mm.

4



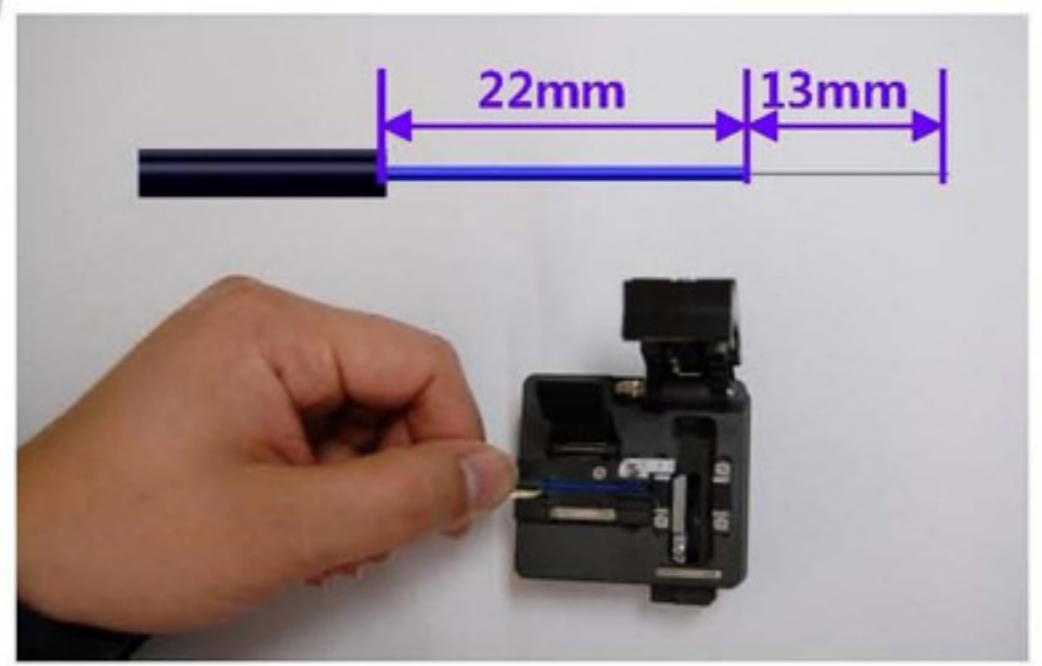
- Mark the point of 22mm length on the 900µm buffer using a rule on the polybag.

5



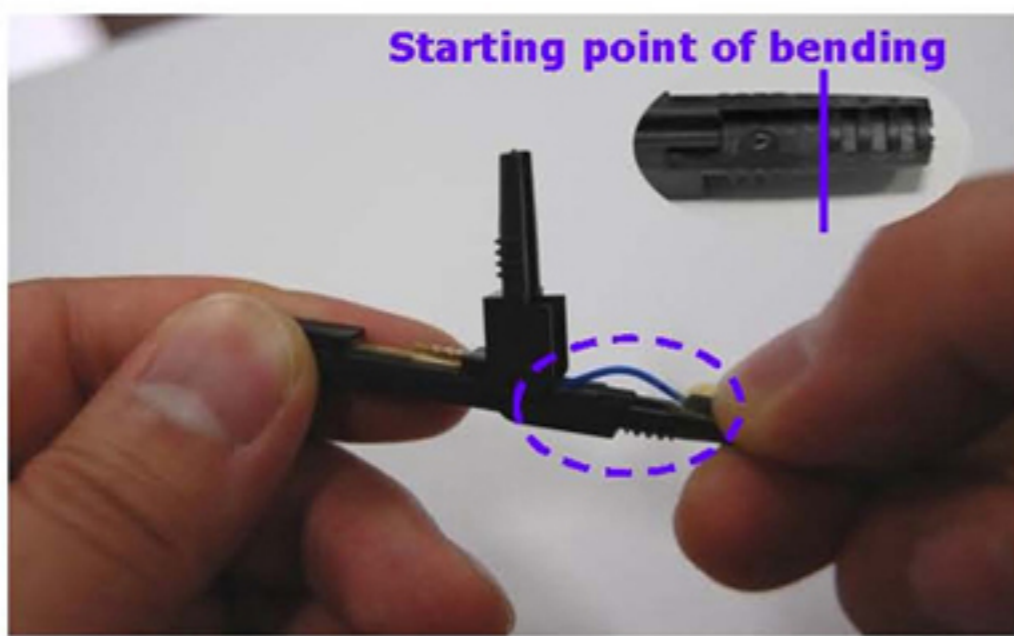
- Strip the coating of 900/250µm from the end of 900µm to the point of 22mm marked (about 18mm) and clean the fiber using the alcohol and gauze.

6



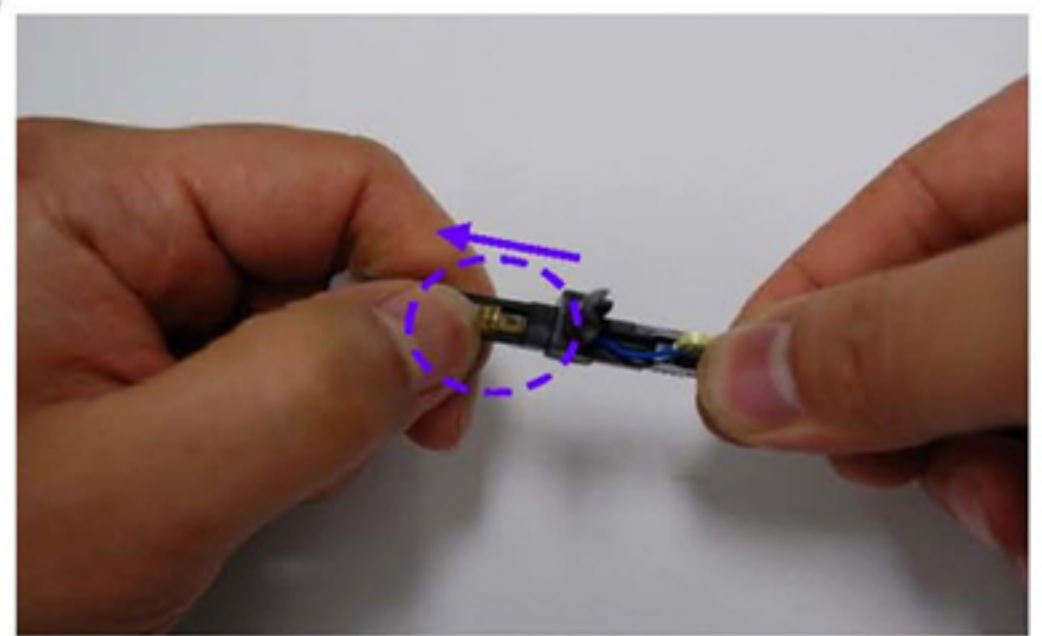
- Cut off the fiber at the length of 13mm using optical fiber cleaver.

7



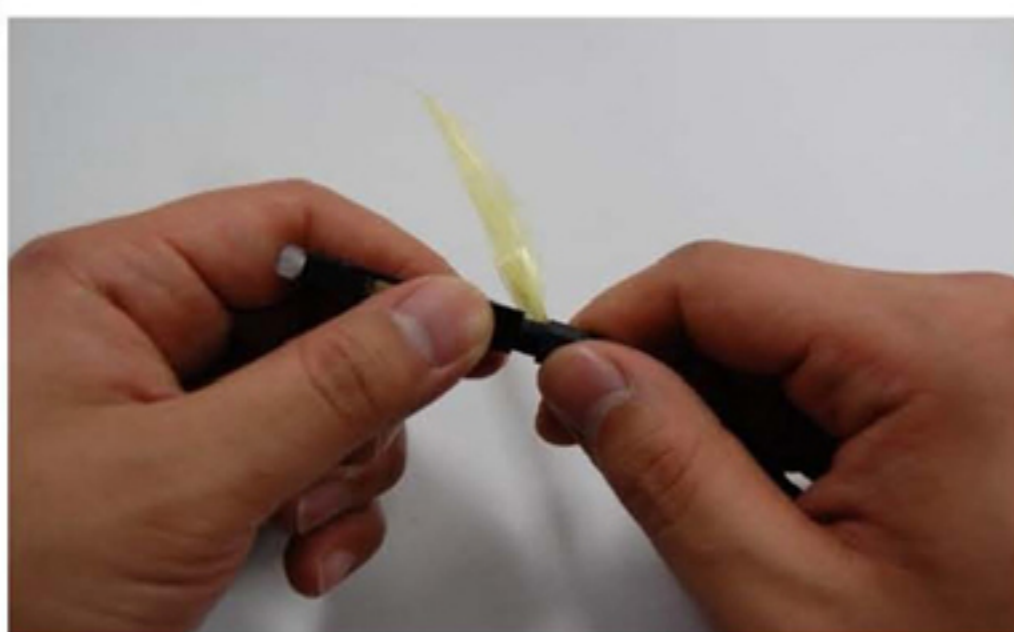
- Insert optical cable into the fiber guide on the boot. when it is checked the bending of cable as above, stop inserting,

8



- **And** maintaining the cable bending with right hand, push the connecting holder forward to the end and fix the fiber.

9



- Take the boot cover down, connect the screw cap with boot by turning it and make the coating & strength member (yarn) fix.
- Cut the yarn with scissors and arrange it.

10



- Turn the protrusion of housing toward the bottom and unite it to the body.
- Completion.

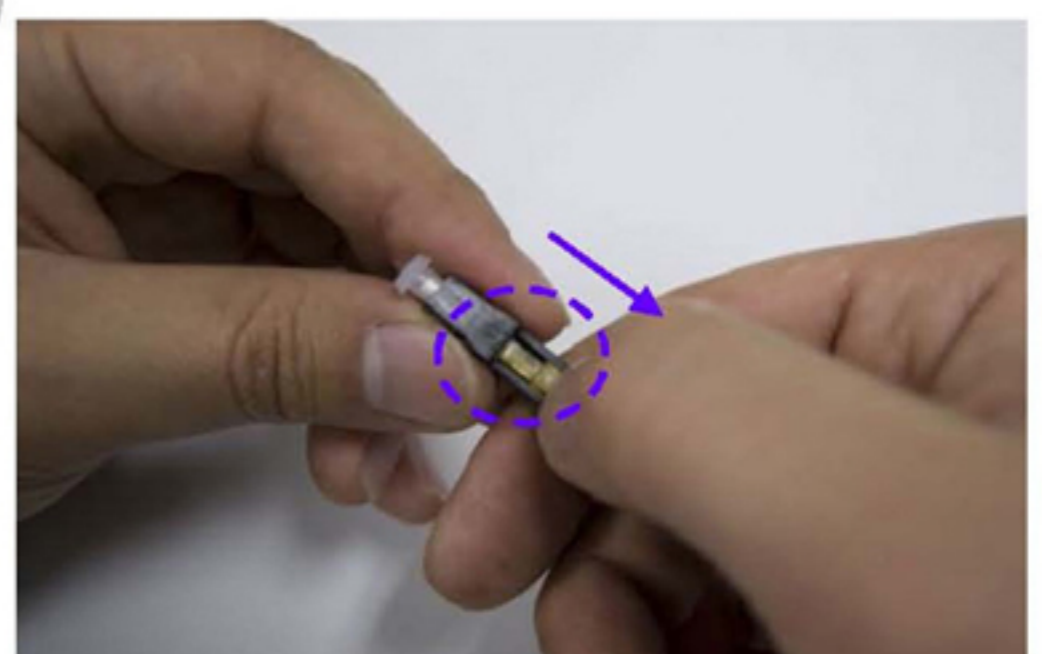
2. Reassembling

1



- Pull out the housing and then separate them by turning the screw cap

2



- Pull the fiber connecting holder in reverse with procedure 8. And then, pull out the cable and reassemble.